

DET NORSKE VERITAS

Certificate no.: EIAPP-1610-1-A Date of issue: 2014-01-08

ENGINE INTERNATIONAL AIR POLLUTION PREVENTION CERTIFICATE

This Certificate shall be supplemented by a Record of Construction, a Technical File and Means of Verification

Issued under the provisions of the Protocol of 1997, as amended by Resolution MEPC.176(58) in 2008, to amend the International Convention for the Prevention of Pollution from Ships, 1973, as modified of the Protocol of 1978 related thereto (hereinafter referred to as "the Convention") under the authority of the Government of

LA REPÚBLICA DE PANAMÁ/ THE REPUBLIC OF PANAMA

by Det Norske Veritas Particulars of engine STX Engine Co., Ltd. Engine manufacturer: STX-MAN 14V32/40 Model number: SB14V32-12687 Serial number: Test cycles(s): 6300 kW @ 750 rpm Rated power [kW] and speed [rpm]: EIAPP-G-1610-0001 Engine approval number: THIS IS TO CERTIFY: That the above mentioned marine diesel engine has been surveyed for pre-certification in accordance with the 1. requirements of the Technical Code on Control of Emission of Nitrogen Oxides from Marine Diesel Engines 2008 made mandatory by Annex VI of the Convention; and That the pre-certification survey shows that the engine, its components, adjustable features, and technical file, prior to 2. the engine's installation and/or service onboard a ship, fully comply with the applicable regulation 13 of Annex VI of the Convention. Remarks/Recommendations: This Certificate is valid for the life of the engine subject to surveys in accordance with Regulation 5 of the ANNEX VI of the Convention, installed in ships under the authority of this Government. (date) 2014-01-08 Issued at Høvik for Det Norske Veritas AS



NEVER

Oddvar Deinboll Head of Section

DET NORSKE VERITAS AS, Veritasveien 1, NO-1322 Høvik, Norway, Tel.: +47 67 57 99 00, Fax: +47 67 57 99 11, Org.No. NO 945 748 931 MVA www.dnv.com Form No.: EIAPP 101a Issue: March 2010 Page 1 of 2

EIAPP-1610-1-A Record no.: Date of issue: 2014-01-08

SUPPLEMENT TO ENGINE INTERNATIONAL AIR POLLUTION PREVENTION CERTIFICATE (EIAPP CERTIFICATE)

RECORD OF CONSTRUCTION, TECHNICAL FILE AND MEANS OF VERIFICATION

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3.

- This Record and its attachments shall be permanently attached to the EIAPP Certificate. The EIAPP Certificate shall accompany the engine throughout its life and shall be available on board the ship at all times.
- The Record shall be in English, French or Spanish. If an official language of the issuing country is also used, this 2 shall prevail in case of a dispute or discrepancy.
- Unless otherwise stated, regulations mentioned in this Record refer to regulations of Annex VI of the Convention and 3 the requirements for an engine's technical file and means of verifications refer to mandatory requirements from the NO_X Technical Code 2008.

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1.	Part	iculars of the engine			
	.1	Name and address of manufacturer. STX Engine (
				, Kyungsangnam-Do, K	Corea
	.2	Place of engine build	As ab	oove	
	.3	Date of engine build	Augu	st 2013	
	.4	Place of pre-certification survey	As ab	oove	
	.5	Date of pre-certification survey	2013-	-08-22	
	.6	Engine type and model number	STX-I	MAN 14V32/40	
	.7	Engine serial number	SB14	V32-12687	
	.8	If applicable, the engine is a parent engine X or a m	ember engine - of	the following	
		engine family 🗐 or engine group 🕱 .	V32 45	5 75 E2 E3	
	.9	Individual engine or engine family / engine group de	tails:		
		.1 Approval reference		EIAPP-G-1610-0001	
		.2 Rated power [kw] and rated speed [rpm] values of	or range	6300 kW @ 750 rpm	
		.3 Test cycle(s)		E2,E3	
		.4 Parent engine(s) test fuel oil specification		ISO 8217-F- DMC Grad	е
		.5 Applicable NOx emission limit [g/kwh], regulation	13.4	9.6	
		.6 Parent engine(s) emission value, cycle E2,E3, [g/l	kWh]	8.4 / 9.1	
2	Part	iculars of the technical file			
	The Cert	Technical File, as required by chapter 2 of the NOx Te ificate and must always accompany an engine through	echnical Code 2008, nout its life and alway	is an essential part of th ys be available on board	e EIAPP a ship.
	.1	Technical file identification/approval number			
	.2	Technical file approval date	2014-01-08		
3.	Spe	cifications for the onboard NO _x verification proced			
	The 2008	specifications for the onboard NOx verification proced B, are an essential part of the EIAPP Certificate and mays be available on board a ship.	ures, as required by	Ch. 6 of the NOx Techn any an engine throughout	ical Code t its life and
	.1	Engine parameter check method:			
		.1 Identification/approval number	EIAPP-G-1610-00	001	
		.2 Approval date	2014-01-08		
	.2	Direct measurement and monitoring method:			
		.1 Identification/approval number	Not applicable		
		.2 Approval date	Not applicable		
Alterna	atively:	the simplified measurement method in accordance wit	h 6.3 of the NO _x Ted	chnical Code 2008 may b	oe utilized.
		DERTIFY that this Record is correct in all respects:			
	iat H		on	2014-01-08	(date)
		ORSKE LA		Det Norske Veritas AS	
		E CLAD E	/	Oddyar Deinboll	

DET NORSKE VERITAS AS, Veritasveien 1, NO-1322 Høvik, Norway, Tel.: +47 67 57 99 00, Fax: +47 67 57 99 11, Org.No. NO 945 748 931 MVA www.dnv.com Page 2 of 2 Form No.: EIAPP 101a Issue: March 2010

Head of Section

Technical file for Parent engine

Engine Group: V32 45 75 E2 E3

EIAPP- G - 1 6 1 0 - 0 0 0 1



		50000000000000000000000000000000000000							
	FINAL	2011-08-29							
	DESCRIPTIO	N	DATE						
DING	JIANGDONG	OWNER	RONGTAI						
NO.	JD10000 CBM-1	RATED POWER	450 kW/cyl.						
GINE TYPE V32/40 RATED SPEED		750 rpm							
ER. NO.	SB14V32-12687	NO. OF CYLINDER	12,14,16,18						
DATE	2013-08-19	Test cycle	E2, E3						
	TYPE ER. NO.	DESCRIPTIO DING JIANGDONG NO. JD10000 CBM-1 TYPE V32/40 ER. NO. SB14V32-12687	DESCRIPTION DING JIANGDONG OWNER NO. JD10000 CBM-1 RATED POWER TYPE V32/40 RATED SPEED ER. NO. SB14V32-12687 NO. OF CYLINDER						



SB14V32-12687

- Engine Type :

V32/40

Contents



4	. Emission warning		
	1.1 General background	900 MAY 200 MAY 1800	3
	1.2 Oxides of nitrogen (NOx)	60 60 See 65 55	3
2.	. Components, settings and operating values of the engines that influence its	i NOx	-
	emissions	251 Kar van 531 122	4
3.	Range of allowable adjustment or alternatives for the components of the en	aine	•
	•		4
4.	Engine group information		•
	4.1 General	ins 1007 503 kbal keen	4
	4.2 Emission test result for parent engine	Tes est 201 bit bes	
	4.3 Specified ambient conditions	.	-
	4.4 Auxiliaries	ear ann eage 320 200	•
5.	Designation and restrictions for an engine which is member of an engine gro		~
	g variable of all oligine gro	(s
6.	Specifications of spare parts / components		•
	On-board NOx verification procedure		y
	7.1 Verifiying the fuel injection timing		
	7.1.1 Purpose		e
	7.1.2 Brief description		•
	7400		•
	7.01/		
	7.2 Chapting the MT wester	•	-
	7 / Pagard book of angine was set as	0	•
		10)

8. APPENDIX

- Shop trial record of diesel engine
- Emission test sheet for parent engine
- Test cell information
- Conformity of NOx Emission ID Nos.
- Adjustment data sheet
- Technical file for Turbocharger

SB14V32-12687

- Engine Type : V

V32/40

Technical file



1. Emission warning

1.1 General background

As general background information, the precursors to the formation of nitrogen oxides during the combustion process are nitrogen and oxygen. Together these compounds comprise 99% of the engine intake air. Oxygen will be consumed during the combustion process, with the amount of excess oxygen available being a function of the air / fuel ratio which the engine is operating under.

The nitrogen remains largely un-reacted in the combustion process, however a small percentage will be oxidized to form various oxides of nitrogen, the nitrogen oxides (NOx) which can be formed included NO and NO₂, while the amounts are primarily a function of flame or combustion temperature and, if present, the amount of organic nitrogen available from the fuel. It is also a function of the time the nitrogen and excess oxygen are exposed to the high temperatures associated with the diesel engine's combustion process.

In other words, the higher the combustion temperature (e.g., high peak pressure, high compression ratio, high rate of fuel delivery, etc.) the greater the amount of NOx formation.

1.2 Oxides of nitrogen (NOx)

The term NOx (nitrogen oxides) is general term that covers both NO, N_2O and NO_2 in the context of exhaust emissions. NOx has been identified as particularly harmful, as it causes "acid rain", is toxic, and can contribute to atmospheric smog under certain conditions the oxides of nitrogen are believed to cause emphysema and contribute substantially to acid rain and smog formation.

NOx also increases the local ozone concentration, which has a detrimental effect on vegetation. Small quantities of laughing gas (N_2O) can also be present among other oxides of nitrogen N_2O destroys ozone in the stratosphere where it is needed for UV light filtration.

NOx has an adverse effect on the environment causing acidification, formation of ozone, nutrient enrichment and contributes to adverse health effects globally.

SB14V32-12687

- Engine Type :

V32/40

Technical file



2. Components, settings and operating values of the engines that influence its NOx emissions

- · Cylinder head
- Piston (Upper/Lower part)
- Sealing ring (Between cyl. head and top land ring)
- Connecting rod
- · Fuel injection pump
- Fuel injection nozzle
- Fuel camshaft
- Turbocharger
- Compressor wheel
- Diffuser
- Nozzle ring
- Turbine rotor
- · Air cooler
- Injection timing adjusted affecting NOx emission

3. Range of allowable adjustment or alternatives for the components of the engine

Injection timing check method:

For all members of this engine group, an external adjustment of fuel injection timing is allowed, as far as the mean value is less than as below value:

(Plunger lift @ TDC) Ave. 10.50 mm

4. Engine group information

4.1 General

Engine manufacturer

STX Engine Co., Ltd.

Application

Constant speed main propulsion,

Propeller law operated main engine

Engine type

V32/40

No. of cylinder

12,14,16,18

SB14V32-12687

- Engine Type :

V32/40

Technical file

S X Engine

Rated speed

750 rpm

Nominal rated power

450 kW/cyl.

Bore

320 mm

Stroke

400 mm

Compression ratio

15.2

Mean effective pressure at nominal rated power

22.4 bar

Combustion cycle

4 stroke cycle

Cooling medium

Water

Method of aspiration

Pressure charged

Cylinder configuration

Open chamber

Combustion chamber

Cylinder head

Valve port configuration

Cooling system specification

Intermediate cooler, two stage

Inlet valve closing angle

21.0 ABDC

4.2 Emission test result for parent engine

IMO NOx Test cycle

E2 E3

Test date

2013-08-19

IMO NOx specific / Limit

E2 8.36 / 9.60 g/kWh

E3

9.10 / 9.60 g/kWh

4.3 Specified ambient conditions

Cooling water temp. engine inle

 $32\,^\circ\!\!\!\mathrm{C}$ (Corresponding reference seewater $25\,^\circ\!\!\!\mathrm{C})$

Max. charge air temperature at rated power

55℃

Max. exhaust back pressure

240 mmH2O (at nominal rated power)

Fuel oil type to be used on-board

Distillate or HFO

Lubrication oil specification

SAE40

4.4 Auxiliaries

Electronic injection control

No

Variable injection timing

Yes

Exhaust gas re-circulation

No

Water injection/emulsion

No

SB14V32-12687

- Engine Type :

V32/40

Technical file



Air injection

No

Exhaust after the treatment

No

Variable turbocharger geometry

No

5. Designation and restrictions for an engine which is member of an engine group

Members of the engine group should be engines with perfomance according to para. "4. Engine group information", equipped with according to Appendix. "Conformity of NOx Emission ID Nos." and adjusted according to para. "2. Range of allowable adjustment or alternatives for the components of the engine".

6. Specifications of spare parts / components

• See "Appendix. Conformity of NOx Emission ID Nos."

Framinal

Framinal

7. On-board NOx verification procedure

The specification for the on-board NOx verification procedures as required by the NOx Technical Code 2008, is an essential part of the EIAPP Certificate and must always accompany an engine through its life and always be available on board the ship at all times.

Code on Control of Emission of from Marine Diesel Engines 2008

These procedures are valid for the life of the engine subject to surveys in accordance with regulation of Annex VI of the Convention, installed in ships under the authority of this Government.

7.1 Verifiying the fuel injection timing

7.1.1 Purpose

Enable an on-board verification of the static injection timing.

7.1.2 Brief description

Examine the injection timing within the scope of the IMO certification.

The work includes : determining the plunger lift.

SB14V32-12687

- Engine Type: V32/40

Technical file



7.1.3 Operating sequence

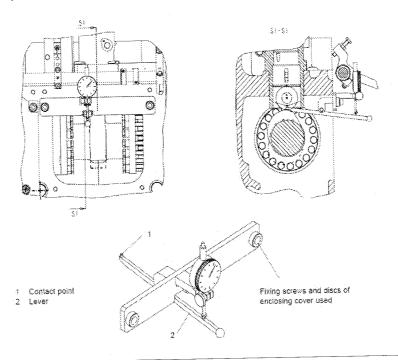
1) Remove camshaft casing cover.

2) Check the mobility of the ledge and the prism.

3) Position the support on the two bolts of the camshaft covering, slip on the distance sleeves and fasten to the cylinder crankcase by means of hexagon nuts.

Note: During attaching, pay attention to the correct fitting position of the prism.

- 4) Check the fitting position and/or the position of the prism in relation to the injection pump drive.
- 5) Insert the dial gauge into the support and clamp it using the hexagon socket bolt.
- Turn the engine until the cam base circle is reached.
- 7) Check the VIT position (see the appendix. Adjustment data sheet)
- 8) Set the dial gauge to "Zero".
- 9) Turn the engine until the TDC mark(ignition DC) for the actual cylinder is reached. Read the dial gauge and note down the gauge value.
- 10) Remove the complete tool.
- 11) Determine the values for the other cylinder in the same way.
- 12) Record the values and average the measured plunger lift values of each cylinder.
- 13) Compare the value determine with the value of the IMO certification.
- 14) Replace all camshaft casing covers.



SB14V32-12687

V32/40

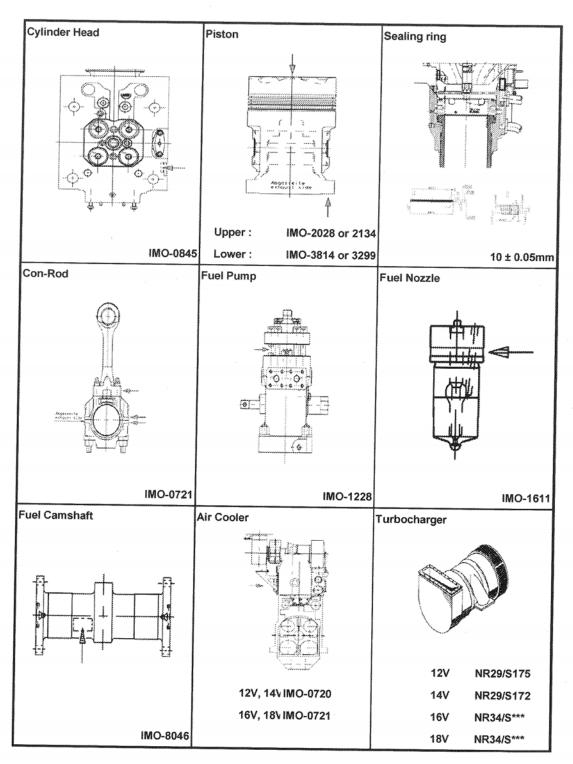
- Engine Type :

14V32-1200/





7.2 Verifiying the IMO ID on NOx compenents



^{*} Compressor wheel, Nozzling, Turbine, Diffusor : See the appendix. technical file for turbochager

- Engine Type :

SB14V32-12687

V32/40

Technical file



7.3. Checking the VIT position

Read the scale of VIT equipment as Fig.3 VIT position scale.

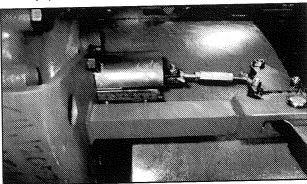


Fig.3 VIT position scale

We recommend to adjust for load > 80% the VIT to zero position.

Reason: Zero position is the safe position in case of "emergency operation " i.e. in case that VIT-control is disturbed.

- In consequence:

0~45% Load	VIT scale -10
45~80% Load	VIT scale +25
Over 80% Load	VIT scale 0

That is valid for CW-rotating engine.

In case of CCW rotation the scale for VIT position will change from + to - and vice versa.

SB14V32-12687

V32/40

- Engine Type :

Technical file



7.4 Record book of engine parameters

This Record book of engine parameters is the document for recording all parameter changes, including components and engine settings, which may influence NOx emission of the engine.

If any adjustments or modification are made to the engine after its pre-certification, a full record of such adjustments or modification shall be recorded in this engine's Record book of engine parameters.

Adjustments carried out	Remarks	Date	Sign

<u> </u>			
要			
8	. Mar 400 PO AND SEE CO. MAR SEE CO. MAR AND SEE CO. MAR SEE CO. M	. Mile late Mar have seen seen seen seen seen seen seen se	~~~~~~
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SHOP TRIAL RECORD OF DIESEL ENGINE

ORDER :

OWNER : RONGTAI

SHIPYARD : JIANGDONG

HULL No. : JD10000 CBM-1 SHIP NAME: -

MODEL : 14V32/40

ENGINE No.: SB14V32-12687

DATE : 2013-08-19

IMO NOX TEST

WITNESSED BY -	APPROVED BY - (STX Eng)
WITNESSED BY - (OWNER)	CHECKED BY - (STX Eng)
WITNESSED BY - (SHIPYARD)	CHECKED BY D.H. Kim (STX Eng)
WITNESSED BY -	DRAWN BY - (STX Eng)

STX ENGINE CO., LTD.

1. Specification of test engine

ENGINE NO.

SB14V32-12687

DATE:

2013-08-19

	ENGINE MODEL	14V32/40			
	NO. OF CYLINDER	14 ea			
	CYCLE	4-STROKE			
	DIAMETER OF CYLINDER	320 mm			
	STROKE OF PISTON	400 mm			
MAIN DATA FOR	RATED OUTPUT	6300 kW			
DIESEL ENGINE	RATED SPEED	750 rpm			
	MAX.FIRING PRESSURE IN COMBUSTION CHAMBER / TEST	190 / 197 bar			
	ROTATION DIRECTION	C.W. VIEW FROM FLYWHEE			
organisation of the second	MAKER	ZOLLINER-KIEL			
	TYPE	12N2N80F			
DIESEL ENGINE DYNAMOMETER GOVERNOR TURBO CHARGER ACCESSORIES FUEL OIL (PRELMINARY) LUB. OIL FOR ENGINE & T/C	CAPACITY	10000 kW			
	MAXIMUM SPEED	1500 RPM			
	MAKER / TYPE	HEINZMANN			
GOVERNOR	SERIAL NO	12 05 000102-180			
	ACTUATOR SERIAL NO	12 03 035983-180			
	MAKER	STX Metal - MAN			
TURBO CHARGER	TYPE	NR29/S172			
TONDO CIMINOLIN	SERIAL NO	A : SJQ 0083 B: SJQ 0084			
en e	AIR COOLER SERIAL NO.	A: 20013649-40-001 B: 20007666-50-0			
	L.O COOLER SERIAL NO.	N/A			
	F.O PUMP SERIAL NO.	N/A			
A C C C C C DIFC	L.O PUMP SERIAL NO.	5026832 P.10/1			
DIESEL ENGINE DYNAMOMETER GOVERNOR TURBO CHARGER ACCESSORIES FUEL OIL (PRELMINARY) LUB. OIL FOR	H.T F.W PUMP SERIAL NO.	JD10000CBM.1955			
	L.T F.W PUMP SERIAL NO.	-			
	NAME	ISO-F-DMA			
	SPECIFIC GRAVITY	0.8296 (@15/4℃)			
(PRELMINARY)	VISCOSITY	3.20 (CST @ 40.0 °C)			
Management (Management of Management of Mana	L.C.V	10269 kcal/kg			
LUB. OIL FOR	NAME	DN MARINE SX 40			
	SPECIFIC GRAVITY	0.8900 (@ 15/4 °C)			
	VISCOSITY	133.1 (CST @ 40°C)			

2. ENGINE LOAD TEST SHEET (1)

ENGINE NO. : SB14V32-12687

BED NO.: 9(A1)

DATE: 2013-08-19

INGINE NO	2014725-12	.007	www.andanacaaaaa			(/				***************************************	
LOAD			%	25%	50%	75%	25%	50%	75%	100%	REMAR
TIME OF RECOR	DING		min	20	20	20	20	20	20	20	
ENGINE SPEED		rpm	473	600	683	750	750	750	750		
DYNAMOMETER	SPEED		rpm	-	-	-	-		-		
DYNAMOMETER	LOAD		kNm		-	-	-	-	-		
ENGINE LOAD			kW	1575	3150	4725	1575	3150	4725	6300	
T. (C. CDEED	A-BANK (X1	.000)	rpm	11.3	21.4	25.8	13.4	21.4	26.4	29.1	
T/C SPEED B-BANK (X1000)		.000)	rpm	11.4	21.5	25.7	13.4	21.2	26.4	29.2	
GOVERNOR POS	ITION		POS.	45.0	50.0	70.0	37.0	53.0	68.0	80.0	
AMBIENT TEMPE			°C	34.9	36.9	35.5	35.0	35.2	36.0	34.0	
ATMOSPHERE PI			mbar	1003	1004	1004	1004	1004	1004	1005	
	MEASURING		kg	56.8	106.6	152.2	61.5	112.3	162.5	211.8	
FUEL OIL	TIME		min/Sec	10'00''	10'00"	10'00''	10'00''	10'00''	10'00''	10'00''	
, 022 022	CONSUMPTIO)N	kg/h	340.8	639.6	913.2	369.0	673.8	975.0	1270.8	
CONSUMPTION			g/kW/h	216.4	203.0	193.3	234.3	213.9	206.3	201.7	
COLADOIAN ITOM	ISO,CONSUM			216.0	202.3	192.6	233.6	213.2	205.4	201.2	
COOLING	H/T PRESSUR		bar	1.7	2.2	2.2	2.5	2.7	2.8	2.9	
WATER	L/T PRESSURI		bar	1.9	1.9	1.9	1.9	1.9	1.9	1.9	
			bar	0.3/0.3	1.3/1.3	2.2/2.2	0.4/0.4	1.3/1.3	2.4/2.4	3.1/3.1	
CHARGE AIR ENGINE INLET PRESS LO PRESS FORE SIDE			bar	-		_	-	-	-	-	
L.O PRESS			bar		_	_	_	_	_	_	
T/C INLET AFTER SIDE		bar	_		_	-	-	_	_		
NOZZLE COOLING WATER PRESS FUEL OIL ENGINE INLET PRESS			bar	6.1	6.1	6.2	6.5	6.4	6.4	6.3	
FUEL OIL ENGIN	PUMP OUTLE		bar	-	-	-	-	_	_	-	
			bar	4.1	4.7	4.7	4.7	4.7	4.7	4.6	
LUB OIL	ENGINE INLE		bar	1.2	1.7	1.9	1.4	1.7	1.9	1.9	
PRESSURE	T/C IN (A-BA			1.2	1.7	1.9	1.4	1.7	1.9	1.9	
	T/C IN (B-BA	1	bar	18.5	24.5	31.0	14.0	22.0	29.0	36.0	
		1	mm	18.5	24.5	31.0	14.0	21.5	29.0	36.0	
		2	mm		24.5	31.0	14.0	21.5	29.0	36.0	
		3	mm	18.5		31.0	14.0	22.0	29.0	36.0	
FUEL INJECT		4	mm	18.5	24.5	1	14.0	22.0	29.0	36.0	
RACK PO	SITION	5	mm	18.5	24.5	31.0	14.0	22.0	29.0	36.0	
		6	mm	18.5	24.5	31.0			29.0	36.0	
(A-BA	NK)	7	mm	18.5	24.5	31.0	14.0	21.5	29.0	-	
		8	mm	-		-		-	-		
		9	mm	-	-	-	-	21.0	20.0	36.0	
		Mear	n mm	18.5	24.5	31.0	14.0	21.8	29.0		
		1	mm	19.0	25.0	31.5	14.5	22.5	30.0	36.5	
		2	mm	19.0	25.0	31.5	14.5	22.5	30.0	36.5	
		3	mm	19.0	25.0	31.5	14.5	22.5	30.0	36.5	
FUEL INJECT	ION PUMP	4	mm	19.0	25.0	31.5	14.5	22.5	30.0	36.5	
RACK PC	SITION	5	mm	19.0	25.0	31.5	14.5	22.0	29.5	36.5	
		6	mm	19.0	25.0	31.5	14.5	22.5	30.0	36.5	
(B-BA	NK)	7	mm	19.0	25.0	31.5	14.5	22.0	29.5	36.5	
		8	mm	-	-	-			-	-	
		9	mm		-	_	-	-	-	-	
		1	. 1				14.5	22.4	29.9	36.5	11

SMG-14-001-3

3. ENGINE LOAD TEST SHEET (2)

ENGINE NO.: SB14V32-12687

BED NO.: 9(A1)

DATE: 2013-08-19

ENGINE NO.	; 3B14V3Z-	12007			BED IN	J.: 9(A1)			DATE	: 201:	3-08-19
LOAD			%	25%	50%	75%	25%	50%	75%	100%	REMARK
TIME OF RE	CORDING		min	20	20	20	20	20	20	20	
		1	bar	. 98	118	146	86	106	144	195	
		2	bar	97	119	146	83	104	145	195	
		3	bar	99	120	147	87	108	145	196	
		4	bar	99	120	147	87	106	145	197	
	A-BANK	5	bar	99	120	146	89	108	143	194	
MAXIMUM	A DANK	6	bar	99	117	145	86	105	143	194	
WWW.		7	bar	100	122	147	90	110	144	194	
FIRING	TANAN	8	bar		-	-	_	-	_	-	
		9	bar		-	_	-	-	-	-	
PRESSURE		Mear	bar	98.7	119.4	146.3	86.9	106.7	144.1	195.0	
, , , , , , , , , , , , , , , , , , , ,		1	bar	102	121	149	89	109	147	198	
(AT		2	bar	101	121	150	87	109	147	198	
INDICATOR		3	bar	101	120	147	88	108	146	196	
COCK)		4	bar	99	118	144	87	107	145	194	
,	B-BANK	5	bar	101	121	148	90	108	146	194	
	D D/ ((VIC	6	bar	101	122	149	89	111	147	194	
		7	bar	103	123	147	89	111	146	194	
		8	bar		_	-	-	_	-	-	
		9	bar			-	-	-	_	-	
		Mean	bar	101.1	120.9	147.7	88.4	109.0	146.3	195.4	
		1	°℃	369	382	361	354	357	380	413	
		2	℃	358	368	346	331	345	369	403	
		3	°C	364	374	341	325	342	359	386	
	CYLINDER	4	°C	362	392	367	367	362	371	402	
	OUTLET	5	°C	364	367	339	353	343	352	385	
	(A-BANK)	6	°C	379	368	345	347	350	369	397	
	(7	°C	369	357	338	336	339	357	387	
		8	°℃		~	-	-	-	-	-	
		9	℃		-	_	_	-		-	
EXHAUST		Mean	°C	366.4	372.6	348.1	344.7	348.3	365.3	396.1	
		1	°℃	428	404	366	384	374	379	410	
GAS		2	°℃	409	394	374	382	368	386	417	
		3	°℃	397	383	356	374	369	376	406	
TEMPERATU	CYLINDER	4	°℃	398	398	374	374	369	392	422	***************************************
RE	OUTLET	5	°℃	403	387	350	363	350	359	384	
	(B-BANK)	6	°C	393	389	354	343	346	369	394	
	,	7	°℃	379	360	328	323	328	334	360	
		8	℃		-	-	-	-	-	-	
		9	°℃		-		-	_	-	-	
		Mean	℃	401.0	387.9	357.4	363.3	357.7	370.7	399.0	
	T/C INLET	Α	°C	418	438	480	396	443	465	500	
vanaa.	-	В	°C	440	433	480	396	441	465	494	
	T/C OUTLET	A	℃	367	308	333	350	343	310	314	
		В	°℃	410	337	335	349	340	313	311	
T/C INLET	AIR TEMP	Α	℃	36	37	37	37	37	35	34	
		В	℃	36	37	37	37	37	35	34	
	F BACK PRESS		mmAq	10	80	130	20	80	170	240	
CHANK CASE	INSIDE PRES	SURF	mmAq	8	9	12	11	11	12	12	

4. ENGINE LOAD TEST SHEET (3)

ENGINE NO.: SB14V32-12687

BED NO.: 9(A1)

DATE: 2013-08-19

ENGINE NO. :	SB14V32-12687			RED NO	: 9(AI)			DAIL.	2013	-00-13
LOAD	ENTERNAL CONTROL OF THE STATE O	%	25%	50%	75%	25%	50%	75%	100%	REMARK
LOAD TIME OF RECORDING		min	20	20	20	20	20	20	20	
	AIR COOLER INLET	°C	29.0	30.0	31.0	31.0	31.0	32.0	31.0	
	AIR COOLER OUTLET	°C	-	_	-		_	-	-	
LOW TEMP.	L.O COOLER INLET	°C	-	-	-	_	_	-	-	
COOLING	L.O COOLER OUTLET	°C		-	-	_	-	-	-	
WATER TEMPERATURE	H.T COOLER INLET	°C	_	-	-	_	-	_	-	
	H.T COOLER OUTLET	°C		-	-	-	~	_	-	
			_		-	-	_	-	-	
	AIR COOLER INLET	.℃	_	_	_	-	-		-	
HGH TEMP.	AIR COOLER OUTLET	℃	-		-	-	-	-	_	:
COOLING	H.T ENGINE OUTLET	°C	90.0	88.0	90.0	89.0	88.0	88.0	89.0	
WATER	H.T COOLER INLET	°C	85.0	81.0	78.0	87.0	82.0	76.0	74.0	
TEMPERATURE	H.T COOLER OUTLET	°C	_	_	-	_	_	-	-	
			-	_	_	-		_	***	
CHARGE AIR TEMPERATURE (A-BANK)	COOLER INLET	°C	71.0	146.0	192.0	84.0	137.0	202.0	231.0	
	COOLER OUTLET	°C	33.0	37.0	42.0	35.0	38.0	44.0	47.0	
	DIFF.PRESSURE	mmAq	_	-	-	-	_	-	-	
(A-DAINN)			_	-	-	-	-	_	-	
	COOLER INLET	°C	74.0	147.0	187.0	85.0	137.0	199.0	234.0	
CHARGE AIR	COOLER OUTLET	°C	34.0	37.0	41.0	34.0	38.0	43.0	46.0	
TEMPERATURE (B-BANK)	DIFF.PRESSURE	mmAq	-	-	_	-	-	_	-	
(D-DAININ)			-	_	-	-	-	-	-	
CHARGE AIR E	NGINE INLET TEMP.	°C	-	-	_	-	-	-	-	
-	COOLER INLET	℃	-	_	-	-	_	_		
FUEL OIL	COOLER OUTLET	℃	-	-	-	-	-	-	-	
TEMPERATURE	ENGINE INLET	°C	30.0	30.0	31.0	31.0	30.0	30.0	29.0	
	COOLER INLET	°C	_		_	_	_	_	_	
	COOLER OUTLET	°C	-	_	_	_		_	-	
LUB. OIL	ENGINE INLET	°€	64.0	64.0	64.0	64.0	65.0	65.0	65.0	
	T/C OUTLET(A-BANK)		71.0	78.0	82.0	73.0	78.0	84.0	87.0	
	T/C OUTLET(B-BANK)		78.0	78.0	82.0	73.0	78.0	84.0	87.0	
			_	_	-	-	-	-	-	
DYNAMOMETEI	R L.O PRESSURE	bar	2.5	2.5	2.5	2.5	2.5	2.5	2.5	
			_		-	-	_	-	-	
VIT		Α	-9	25	25	-9	25	25	0.5	
		В	-9	25	25	-9	25	25	0.5	
	11.40		-	_	-	_	-	_	-	
									1	

Air temp. before cylinder, °C

Air press. before cylinder, bar

Air press. before cylinder, bar

VIT Position, mm

VIT Position, mm

Reference air temp. before $cyl.(T_{SCref})$, ${}^{\circ}C$

L.T cooling water temp. air cooler inlet, °C

Exhaust gas back pressure, mmH₂O



Engine type	Engine No.	Power kW	Speed rpm	No.of cyl.	Bore mm	Stroke mm	Comp Ratio	
14V32/40	SB14V32-12687	6300	750	. 14	320	400	15.2	
Fuel	Hu kcal/kg	Density g/ml	Hydrogen %	Carbon %	Sulphur %	Nitrogen %	Oxygen %	
ISO-F-DMA	10270	0.829	13.8	85.61	0.01	0.01	0	
Remark : IMC	Remark : IMO NOx Test E2 cycle							
Mode	PPPPPEOCATION PROCESSAL STATEMENT CONTROL STATEM	LEPACONAMINONE INTERNATIONAL MATERIAL MATERIAL MATERIAL PROPERTIES AND ACTIVITIES	DESCRIPTION DE STATEMENT DE STA	4	3	2	1	
Load , %		entrolle in the little of the		25	50	75	100	
Speed, %		94-194-194-194-194-194-194-194-194-194-1		100	100	100	100	
Time at beginn	ing of mode			11:45	11:15	10:50	10:30	
Test date					2013-	08-19	wildoon very ware	
Ambient Data			E E E EMPANDE E PER EL ENCLUS E EL ENCLUS POR LA PORTA DE POPRAR EL ENCLUS EN ENCLUS EN ENCRUS EN ENCRUS EN EN		and an armin and charge execution and armin section and consistence and con-	annicas durinicas de composito		
Pressure, bar.a	ıbs			1.004	1.004	1.004	1.005	
Temperature, °	С			35.0	35.2	36.0	34.0	
Relative humid	ity, RH %			49.5	51.2	50.7	53.7	
Absolute humic	lity, g/kg			17.74	18.41	17.05	16.44	
Engine Data	SECULOSE SONOS Palma de mande mana de adria de malma menera menera menera menera menera menera menera menera m	and the second s	NCONNELSTON NEW CONTROL OF THE PROPERTY OF THE	iolatikaniidoolojojojojojojojojojojojojojojojojoj				
Engine power,	kW			1575	3150	4725	6300	
Engine speed,	rpm	отолна а апасняти от во астоя население од остоя в селение		750	750	750	750	
Mean effective	pressure, bar			5.6	11.2	16.8	22.4	
Fuel flow, kg/h		en variable for de la mental procession de la merca de la merca de la mental de la mental de la mental de la m		369.0	673.8	975.0	1266.0	
Max. combustic	on pressure, bar	(at cock)	A-bank	86.9	106.7	144.1	195.0	
Max. combustic	on pressure, bar	(at cock)	B-bank	88.4	109.0	146.3	195.4	
Air temp. before	e cylinder, °C	NACESCO AND ACCUSED OF THE ACCUSED	A-bank	35	38	44	47	

38

38

1.3

1.3

31

80

25.0

25.0

34

35

0.4

0.4

31

20 -9 43

44

2.4

2.4

32

170

25.0

25.0

46

47

3.1

3.1

31

240

0.5

0.5

B-bank

A-bank

B-bank

A-bank

B-bank



Engine type	Engine No.	Power kW	Speed rpm	No.of cyl.	Bore mm	Stroke mm	Comp Ratio
14V32/40	SB14V32-12687	6300	750	14	320	400	15.2
Fuel	Hu kcal/kg	Density g/ml	Hydrogen %	Carbon %	Sulphur %	Nitrogen %	Oxygen %
ISO-F-DMA	10270	0.829	13.8	85.61	0.01	0.01	0

Remark	,	IMO	NOx	Test	E2	cycle
--------	---	-----	-----	-------------	-----------	-------

Mode	4	3	2	1
Load , %	25	50	75	100
Speed, %	100	100	100	100
Time at beginning of mode	11:45	11:15	10:50	10:30
Test date	2013-08-19			

Emission Data				A A A A A A A A A A A A A A A A A A A
Uncorrected spec.fuel consumption, g/kWh	234.3	213.9	206.3	201.0
Exhaust flow (GEXHW), kg/h	15938.7	28596.3	41656.0	50105.2
Air flow (GAIRW), kg/h	15569.7	27922.5	40681.0	48839.2
NOx concentration (dry), ppm	799.3	506.8	512.6	715.3
CO concnetration (dry), ppm	59.8	36.8	23.7	27.9
CO ₂ concentration (dry), %	5.0	5.1	5.1	5.5
O ₂ concentration (dry), %	14.0	13.9	13.9	13.2
THC concentration (wet), ppmC	163.3	168.2	141.4	128.5
Dry/wet correction factor, (KWEXH)	0.9358	0.9339	0.9332	0.9311
NOx Humi.&Temp. correction factor	1.1259	1.1370	1.1190	1.1032
NOx(15% O ₂), ppm	684.3	427.1	431.4	552.0
NOx mass flow, g/h	21288	24405	35366	58390
CO mass flow, g/h	862	949	890	1257
CO ₂ mass flow, g/h	1141896	2085043	3017530	3918888
O ₂ mass flow, g/h	2307429	4098819	5962450	6825433
THC mass flow, g/h	1247	2304	2821	3084
NOx specific, g/kWh	13.52	7.75	7.48	9.27
CO specific, g/kWh	0.55	0.30	0.19	0.20
CO ₂ specific, g/kWh	725	662	639	622
O ₂ specific, g/kWh	1465	1301	1262	1083
THC specific, g/kWh	0.792	0.731	0.597	0.490
Test cycle E2 NOx specific, g/kWh	8.36	IMO .	TierⅡ Limit =	9.60



Engine type	Engine No.	Power kW	Speed rpm	No.of cyl.	Bore mm	Stroke mm	Comp Ratio
14V32/40	SB14V32-12687	6300	750	14	320	400	15.2
Fuel	Hu kcal/kg	Density g/mℓ	Hydrogen %	Carbon %	Sulphur %	Nitrogen %	Oxygen %
ISO-F-DMA	10270	0.829	13.8	85.61	0.01	0.01	0

Remark: IMO NOx Test E3 cycle

Mode	4	3	2	1
Load,%	25	50	75	100
Speed, %	63	80	91	100
Time at beginning of mode	12:40	12:20	12:00	10:30
Test date		2013-	08-19	

Ambient Data				
Pressure, bar.abs	1.003	1.004	1.004	1.005
Temperature, ℃	34.9	36.9	35.5	34.0
Relative humidity, RH %	45.0	46.6	57.6	53.7
Absolute humidity, g/kg	16.01	17.41	16.32	16.44

Engine Data			44.45.24		With the state of
Engine power, kW		1575	3150	4725	6300
Engine speed, rpm		473	600	683	750
Mean effective pressure, bar		5.6	11.2	16.8	22.4
Fuel flow, kg/h	TOTAL THE TAXABLE PROPERTY OF THE PROPERTY OF	340.8	639.6	913.2	1266.0
Max. combustion pressure, bar (at cock)	A-bank	98.7	119.4	146.3	195.0
Max. combustion pressure, bar (at cock)	B-bank	101.1	120.9	147.7	195.4
Air temp. before cylinder, ˚C	A-bank	33	37	42	47
Air temp. before cylinder, ℃	B-bank	34	37	41	46
Reference air temp. before cyl.(T _{SCref}) _, °C		33	37	42	47
Air press. before cylinder, bar	A-bank	0.3	1.3	2.2	3.1
Air press. before cylinder, bar	B-bank	0.4	1.3	2.4	3.1
L.T cooling water temp. air cooler inlet, °C		29	30	31	31
Exhaust gas back pressure, mmH ₂ O		10	. 80	130	240
VIT Position, mm	A-bank	-9	25	25	1
VIT Position, mm	B-bank	-9	25	25	1



Engine type	Engine No.	Power kW	Speed rpm	No.of cyl.	Bore mm	Stroke mm	Comp Ratio	
4.0.00040	SB14V32-12687	6300	750	14	320	400	15.2	
14V32/40 Fuel	Hu kcal/kg	Density g/ml	Hydrogen %	Carbon %	Sulphur %	Nitrogen %	Oxygen %	
ISO-F-DMA	10270	0.829	13.8	85.61	0.01	0.01	0	
	Remark : IMO NOx Test E3 cycle							
Mode		THE PARTY OF THE P	A STATE OF THE STA	4	3	2	1	
Load, %	·	CONTRACTOR OF THE PROPERTY OF		25	50	75	100	
Speed, %				63	80	91	100	
Time at beginn	ning of mode			12:40	12:20	12:00	10:30	
Test date	ing or mode	A STATE OF THE STA			2013	-08-19		
Emission Da	ata							
	pec.fuel consum	ption, g/kWh	Market Control of the	216.4	203.0	193.3	201.0	
	GEXHW), kg/h			12617.6	29891.2	37082.6	50105.2	
Air flow (GAIR		AUDIT WITH WHITE WAS NOT THE	All Control of the Co	12276.8	29251.6	36169.4	48839.2	
	ation (dry), ppm			1311.6	622.1	630.0	715.3	
	tion (dry), ppm			307.7	38.8	25.0	27.9	
CO ₂ concentra				5.89	4.65	5.40	5.53	
O ₂ concentrat	Marine Marine Marine Control of the	O Microsophia March 1997	eng yawakiling paya Menang pawa Celeberg ya Ma	12.48	14.24	13.19	13.24	
	ation (wet), ppm	С		145.0	127.5	140.3	128.5	
MARKET MARKET TO A STATE OF THE	ction factor, (KW			0.9309	0.9380	0.9281	0.9311	
	emp. correction		And the second s	1.0998	1.1276	1.1064	1.1032	
NOx(15% O ₂)		Account to the second s		921.4	551.6	483.1	552.0	
NOx mass flo	w, g/h	William A Management Conference of the Conferenc	and the second s	26872	31194	38046	58390	
CO mass flow	v, g/h			3491	1051	831	1257	
CO ₂ mass flo	w, g/h		AND THE PARTY OF T	1050824	1980446	2823018	3918888	
O ₂ mass flow	, g/h			1619697	4411889	5016134	6825433	
THC mass flo	ow, g/h			876	1826	2492	3084	
NOx specific,	g/kWh		W. W	17.06	9.90	8.05	9.27	
CO specific,	HEREN THE STREET, STRE	ALTERNATION AND AND AND AND AND AND AND AND AND AN	A COLUMN TO THE PARTY OF THE PA	2.22	0.33	0.18	0.20	
CO ₂ specific,	g/kWh			667	629	597	622	
O ₂ specific, g	ı/kWh	CONTRACTOR OF THE PROPERTY OF		1028	3 1401	1062	1083	
THC specific	, g/kWh		No.	0.556				
Test cycle E3	3 NOx specific, g	ı/kWh		9.10) IMC) Tier∏ Limit	= 9.60	

Test cell information



Engine no.: SB14V32-12687

Fuel type	ISO-F-DMA	and the same to the same and the	A CONTRACTOR OF THE CONTRACTOR	A STATE OF THE PROPERTY OF THE	Ortscholdscholdstreeshoodschafarrannyman er grangsspoolscholdschol
Fuel propertis:			Fuel elemental a	CONTROL OF THE CONTRO	
Density	0.829	g/m <i>ℓ</i> @15℃	Carbon	85.61	% mass
Viscosity	4.30	cSt @40℃	Hydrogen	13.8	% mass
CONTRACTOR OF THE PROPERTY OF			Nitrogen	0.01	% mass
			Oxygen	0.00	% mass
			Sulphur	0.01	% mass
en e			LHV/Hu	10,270	kcal/kg

	Mamufacture	Model	Measurement	Calibra	ation
	Mamuracture	(type)	range	Span gas conc.	Deviation
Analyser				A STATE OF THE STA	WWW.950.0.1.1
NOx Analyser	Horiba	CLA-155 (CLD)	0 - 2000 ppm	1916 ppm	-0.2%
CO Analyser	Horiba	AIA-120 (NDIR)	0 - 300 ppm	283.2 ppm	0.4%
CO ₂ Analyser	Horiba	AIA-120 (NDIR)	0 - 10 %	9.46 %	-0.2%
O ₂ Analyser	Horiba	MPA-120 (PMD)	0 - 25 %	23.41 %	-0.7%
THC Analyser	Horiba	FMA-126D (H.FID)	0 - 500 ppmC ₁	437.7 ppmC ₁	-1.2%
Speed	ONO SOKKI	HT-5100	0-30000 rpm		±1 rpm
Power	Zollner	TY12N2N80F	0-150 kNm		± 2.5 kNm
Fuel flow	CAS	Weight type	0-1000 kg		± 3.9 kg
Air flow	Calculation	n based on NOx tech	nnical Code 2008	-t	
Exhaust flow		Appendix 6 Carbon			
Temperature				The second of th	
Ambient air	TESTO	625	-20 - 60 °C		± 0.4 °C
Charge air	DANFOSS	E1304028~9	0 - 120 ℃		± 0.2 °C
Exhaust gas	DANFOSS	E1304005~22	0 - 800 ℃		± 1.8 ℃
Coolant	DANFOSS	E1304001	0 - 120 ℃		± 0.2 ℃
Fuel	DANFOSS	E1304026	-50 - 200 ℃		± 0.0 °C
Pressure				Lineary in the control of the contro	
Ambient air	TESTO	511	945 - 1045 mbar		± 0.2 hPa
Charge air	DANFOSS	102818,30	0-4 bar		0.0 %
Humidity	innacocki yyanzida waza				
Ambient air	TESTO	625	20 - 100 %		± 1.7 %

Exhaust pipe				
Diameter	800 mm			
Insulation	no			
Probe location	18 m after turbocharger (10 m from exhaust gas exit)			
Sampleing hose length	16m from sampling probe to pre-sampler			
Remark	Sampling gas temperature : min. 191 ℃ at all loads			

SCX Engine

Conformity of NOx Emission ID Nos.

Engine Model	14\	V32/4	10	Engine No.	e No. SB14V32-126		.2687
Classification		DNV		Project No.	E13B032		32
Shipbuilder & Ship No.	JIANGDONG SHIPYARD / JD10000CMB-1		Date	20	13-08	-21	
Cyl' bore & stroke (mm)	320	1	400	kW / rpm	6300	/	750

Name of Component		Quantity	Nox.Emission ID-No.	Remark
Cylinder Hea	ıd	14	IMO-0845	
Connecting	Rod	14	IMO-0721	
*** - ±	Upper Part	14	IMO-2028	
Piston	Lower Part	14	IMO-3814	
Fuel Pump A	iss'y	14	IMO-1228	
Fuel Nozzle Fuel Cam Shaft		14	IMO-1611	
		14	IMO-8046	
Air cooler		2	IMO-0720	
	Туре	19 4	NR29/S172	T/C Serial No.
	Comp.wheel	2	IMO-2848	
Turbocharger	Diffuser	2	IMO-0937	C100003 C100004
	Nozzle ring	2	IMO-4442	SJQ0083, SJQ0084
	Turbine rotor	2	IMO-1921	

	Turbine rotor	2]	IMO-1921	

Remarks.					
			Class	*	
			£1033	· •	
			Maker	: /	43 Km 7/2
			A A A A A A A A A A A A A A A A A A A		

Page:1 of 1

STX ENGINE CO., LTD.

Quality Assurance Team.



ADJUSTMENT DATA SHEET

ENGINE No.:

SB14V32-12687

DATE:

2013-08-19

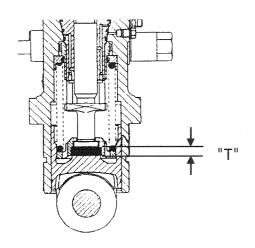
1. FUEL INJECTION PUMP

MAKER	PRETECH
PLUNGER DIAMETER	32.0 mm

2. FUEL INJECTION NOZZLE

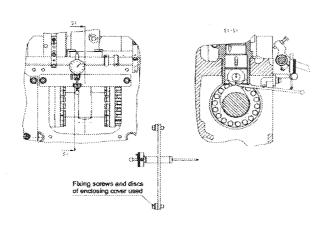
ADJUSTING OPEN PRESSURE	380 bar

3. SHIM THICKNESS OF FUEL INJECTION PUMP



CYL'NO.	(T)mm	CYL'NO.	(T)mm
A-1	11.00	B-1	10.60
A-2	11.00	B-2	10.60
A-3	11.00	B-3	11.00
A-4	11.40	B-4	11.00
A-5	11.00	B-5	11.20
A-6	11.00	B-6	11.20
A-7	11.25	B-7	11.00
A-8	_	B-8	jain.

4. FUEL CAM LIFT AT "TDC"



VIT POSITION: -10mm

CYL'NO.	mm	CYL'NO.	mm	
A-1	10.36	B-1	10.39	
A-2	10.30	B-2	10.30	
A-3	10.47	B-3	10.56	
A-4	10.35	B-4	10.23	
A-5	10.60	B-5	10.54	
A-6	10.64	B-6	10.70	
A-7	10.75	B-7	10.85	
A-8	***	B-8	-	
Average	10.50			

Checked by :

D.H. Kim

SIX Heavy Industries

Technical File for Turbocharger

PAGE: 1/3

Technical File

for Turbocharger on

Engine with IMO - NOx Certification

PROJECT No. : E13B032T

Type of Turbocharger : NR29/S172

Serial No. : SJQ 0083

Diesel Engine

Work No.

質以Heavy Industries

Technical File for Turbocharger

PAGE: 2/3

General information about the identification of the flow parts.

The type of turbocharger and the work No. are punched in the type plate.

Type plate

	50	X	- A.s.		
TYPE	NR29/5	S172	S/N.		
n smax.] 1/min	t max.	650	
n cmax.	31300] 1/min			
DATE			INSPEC	TION	
STX Heavy industries Co.,Ltd					

The type plate is located on the outlet of the turbocharger's compressor casing.

Position of the type plate

The designation of the turbocharger type consists of three digits for NR - turbochargers and

five digits for TCA and TCR - turbochargers after the slash.

This counting number stands for a special application case of the engine and defines the installed flow parts.

The thermo-dynamical properties (such as charge air pressure and air mass flow) of the turbocharger for this special engine application will be specified by following flow parts.

気化Heavy Industries

Technical File for Turbocharger

PAGE: 3/3

Each of these components is marked with digit IMO No., with the flow area additionally being punched into the diffuser and nozzle ring.

Type of Turbocharger:

NR29/S172

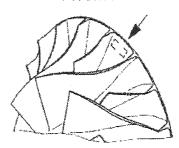
Serial No.:

SJQ 0083

Position of the IMO No.

1. Compressor wheel

IMO No.: IMO - 2848



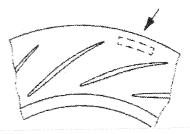
2. Diffuser

IMO No.: IMO - 0937

Part No. $(A_{4K}) =$

91.20

cm²



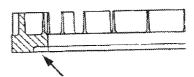
3. Nozzle ring

IMO No.: IMO - 4442

Part No. $(A_D) =$

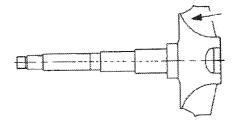
154.75

cm²



4. Turbine rotor

IMO No.: IMO - 1921



Date:__03/06__

Prepared by:_남용진___Approved by(QA): 7tong

気込Heavy Industries

Technical File for Turbocharger

PAGE: 1/3

Technical File

for Turbocharger on

Engine with IMO - NOx Certification

PROJECT No. : E13B032T

Type of Turbocharger: NR29/S172

Serial No.

: SJQ 0084

Diesel Engine

Work No.

うじくHeavy Industries

Technical File for Turbocharger

PAGE: 2/3

General information about the identification of the flow parts.

The type of turbocharger and the work No. are punched in the type plate.

Type plate

And A STEELING TO STEELING THE	5 (X-241)
TYPE	NR29/S172 S/N.
n smax.	- 1/min t max. 650 °C
n cmax.	31300 1/min
DATE [INSPECTION
S	TX Heavy industries Co.,Ltd

The type plate is located on the outlet of the turbocharger's compressor casing.

Position of the type plate

The designation of the turbocharger type consists of three digits for NR - turbochargers and

five digits for TCA and TCR - turbochargers after the slash.

This counting number stands for a special application case of the engine and defines the installed flow parts.

The thermo-dynamical properties (such as charge air pressure and air mass flow) of the turbocharger for this special engine application will be specified by following flow parts.

多以Heavy Industries

Technical File for Turbocharger

PAGE: 3/3

Each of these components is marked with digit IMO No., with the flow area additionally being punched into the diffuser and nozzle ring.

Type of Turbocharger:

NR29/S172

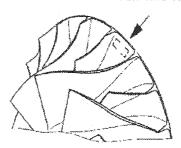
Serial No.:

SJQ 0084

Position of the IMO No.

1. Compressor wheel

IMO No.: IMO - 2848



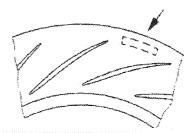
2. Diffuser

IMO No.: IMO - 0937

Part No. $(A_{4K}) =$

91.20

cm²



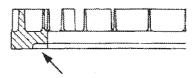
3. Nozzle ring

IMO No.: IMO - 4442

Part No.(A_D) =

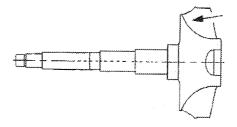
154.75

cm²



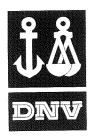
4. Turbine rotor

IMO No.: IMO - 1921



Date: 03/06

Prepared by:__남용진___ Approved by(QA): 개如 Tutong



DET NORSKE VERITAS

Certificate no.: EIAPP-1610-2-A Date of issue: 2014-01-10

ENGINE INTERNATIONAL AIR POLLUTION PREVENTION CERTIFICATE

This Certificate shall be supplemented by a Record of Construction, a Technical File and Means of Verification

Issued under the provisions of the Protocol of 1997, as amended by Resolution MEPC.176(58) in 2008, to amend the International Convention for the Prevention of Pollution from Ships, 1973, as modified of the Protocol of 1978 related thereto (hereinafter referred to as "the Convention") under the authority of the Government of

LA REPÚBLICA DE PANAMÁ/ THE REPUBLIC OF PANAMA

by Det Norske Veritas Particulars of engine STX Engine Co., Ltd. Engine manufacturer: STX-MAN 14V32/40 Model number: SB14V32-12688 Serial number: E2,E3 Test cycles(s): 6300 kW @ 750 rpm Rated power [kW] and speed [rpm]: EIAPP-G-1610-0002 Engine approval number: THIS IS TO CERTIFY: That the above mentioned marine diesel engine has been surveyed for pre-certification in accordance with the 1. requirements of the Technical Code on Control of Emission of Nitrogen Oxides from Marine Diesel Engines 2008 made mandatory by Annex VI of the Convention; and That the pre-certification survey shows that the engine, its components, adjustable features, and technical file, prior to 2. the engine's installation and/or service onboard a ship, fully comply with the applicable regulation 13 of Annex VI of the Convention. Remarks/Recommendations: This Certificate is valid for the life of the engine subject to surveys in accordance with Regulation 5 of the ANNEX VI of the Convention, installed in ships under the authority of this Government. 2014-01-10 (date) Issued at Høvik for Det Norske Veritas AS Oddvar Deinboll **Head of Section**

MTHO 8/87

EIAPP-1610-2-A Record no .: Date of issue: 2014-01-10

SUPPLEMENT TO ENGINE INTERNATIONAL AIR POLLUTION PREVENTION **CERTIFICATE (EIAPP CERTIFICATE)**

RECORD OF CONSTRUCTION, TECHNICAL FILE AND MEANS OF VERIFICATION

Notes:

This Record and its attachments shall be permanently attached to the EIAPP Certificate. The EIAPP Certificate shall 1 accompany the engine throughout its life and shall be available on board the ship at all times.

The Record shall be in English, French or Spanish. If an official language of the issuing country is also used, this 2 shall prevail in case of a dispute or discrepancy.

Unless otherwise stated, regulations mentioned in this Record refer to regulations of Annex VI of the Convention and 3 the requirements for an engine's technical file and means of verifications refer to mandatory requirements from the NO_x Technical Code 2008.

Particulars of the engine 1.

Name and address of manufacturer. STX Engine Co., Ltd. .1

80, Seongsan-dong, Changwon, Kyungsangnam-Do, Korea

.2	Place of engine build	As above
.3	Date of engine build	August 2013
.4	Place of pre-certification survey	As above
.5	Date of pre-certification survey	2013-08-22

- Engine type and model number STX-MAN 14V32/40 .6
- Engine serial number SB14V32-12688 .7
- If applicable, the engine is a parent engine or a member engine of the following V32 45 75 E2 E3 engine family - or engine group X.
- Individual engine or engine family / engine group details:
 - .1 Approval reference EIAPP-G-1610-0002 .2 Rated power [kw] and rated speed [rpm] values or range................. 6300 kW @ 750 rpm
 - .3 Test cycle(s) E2,E3

 - .5 Applicable NOx emission limit [g/kwh], regulation 13.4 9.6
 - .6 Parent engine(s) emission value, cycle E2,E3, [g/kWh]................ 8.4

2 Particulars of the technical file

The Technical File, as required by chapter 2 of the NOx Technical Code 2008, is an essential part of the EIAPP Certificate and must always accompany an engine throughout its life and always be available on board a ship.

- Technical file identification/approval number EIAPP-G-1610-0002 .1
- .2

Specifications for the onboard NO_X verification procedure 3.

The specifications for the onboard NOx verification procedures, as required by Ch. 6 of the NOx Technical Code 2008, are an essential part of the EIAPP Certificate and must always accompany an engine throughout its life and always be available on board a ship.

- Engine parameter check method:
 - .1 Identification/approval number EIAPP-G-1610-0002
- Direct measurement and monitoring method:
 - .1 Identification/approval number Not applicable
 - .2 Approval date Not applicable

Alternatively the simplified measurement method in accordance with 6.3 of the NO_X Technical Code 2008 may be utilized. THIS IS TO CERTIFY that this Record is correct in all respects:

Issued at Høvik

2014-01-10 (date)

for Det Norske Veritas AS

Oddvar Deinboll

Head of Section

DET NORSKE VERITAS AS, Veritasveien 1, NO-1322 Høvik, Norway, Tel.: +47 67 57 99 00, Fax: +47 67 57 99 11, Org.No. NO 945 748 931 MVA www.dnv.com Page 2 of 2 Form No.: EIAPP 101a Issue: March 2010